



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D205-641-011
Job Sheet 180822



Part No: D205-641-011

Job Qty: 4 ea

Part Name: Ground Handling Lugs



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/17/18

Job Tracking No:

Due Date: 7/18/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP Rev:J Removed Manufacturing 05-10-25 JLM IPP K Rev D dwg 09.01.28 EC verifiedby:DD
IPP REV:L 10.12.08 PER ECN10-661 DSI9536 REVA DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	7/18/18	7/18/18	0.00	0.00	Start Up Stores/Pkg-1		JUL 17 2018
110	Packaging	4 pcs	7/18/18	7/18/18	0.00	0.00	Packaging1-2		JUL 17 2018
120	QC	4 pcs	7/18/18	7/18/18	0.00	0.00	QC4		
130	Packaging	4 pcs	7/18/18	7/18/18	0.00	0.00	Packaging3-1		
135	DC	4 pcs	7/18/18	7/18/18	0.00	0.00	DC		JUL 30 2018
140	QC21-FG	4 Ea	7/18/18	7/18/18	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D205-641-011
Descriptions: 135 - Photocopy D205-641 bluefile & type labels per PPP D205-641-011 CHG002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C46A	Bolt	16 Ea (4 ea)	90-Start up Operation	5006303
D2570	Bushing	32 Ea (8 ea)	90-Start up Operation	5081628
D3405-041	Ground Handling Lug	4 Ea (1 ea)	90-Start up Operation	5068722
D3405-043	Ground Handling Lug	4 Ea (1 ea)	90-Start up Operation	5054672
MS21043-4	Nut	16 Ea (4 ea)	90-Start up Operation	5062296

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4C46A	16	69	0
	D2570	32	219	0
	D3405-041	4	33	0
	D3405-043	4	30	0
	MS21043-4	16	679	0

Part Specifications

Specifications could not be found.



Container No: S092772



Part: D205-641-011

Job No: 180822

Serial No/Batch: S092772

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/17/18

REFERENCE ONLY

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D205-634 REV. F AND

INSTALLATION INSTRUCTIONS D204-635 REV. F

REF. TCCA STC SH96-88

REF. FAA STC SR00563NY

REF. EASA STC EASA.IM.R.S.01303

PURPOSE:

THE PARTS LIST OF INSTALLATION INSTRUCTIONS D205-634 REV. F AND D204-635 REV. F LISTS THE INCORRECT PART NUMBER FOR THE BOLT PROVIDED WITH D205-641-011 GROUND HANDLING KIT. THE CORRECT PART NUMBER FOR THE BOLT IS AN4C46A.

CHANGE:

THE PART NUMBER IN SECTION 5.0 OF D205-634 REV. F AND D204-635 REV. F AND SECTION 32.9 OF ICA-D204-635 REV. 3 IS AMENDED AS FOLLOWS:

5.0 PARTS LIST (D205-634 REV. F)

Item	634 -011	634 -015	634 -041	634 -045	641 -011	PART NUMBER	DESCRIPTION
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT

IS:

52					4	AN4C46A	BOLT
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WAS:

52					4	AN4C47A	BOLT
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5.0 PARTS LIST (D204-635 REV. F)**32.9 PARTS LIST (ICA-D204-635 REV. 3)**

Item	635 -011	635 -041	641 -011	PART NUMBER	DESCRIPTION
	X			D204-635-011	SKIDTUBE INSTALLATION
	1	X		D204-635-041	SKIDTUBE
	1		X	D205-641-011	GROUND HANDLING KIT

IS:

52			4	AN4C46A	BOLT
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WAS:

52			4	AN4C47A	BOLT
----	--	--	---	---------	------

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO #01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 10.11.26
CERT. NO.: SH96-88
ISSUE NO.: 3

A	NEW ISSUE (REF. CAR10-27)	MB	10.11.26
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		DSI 9536	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		P/N CORRECTION	NTS
DATE	10.11.26	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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REFERENCE ONLY

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Part Number: D205-641-011

Description: GHW MODIFICATION

[illegible]